

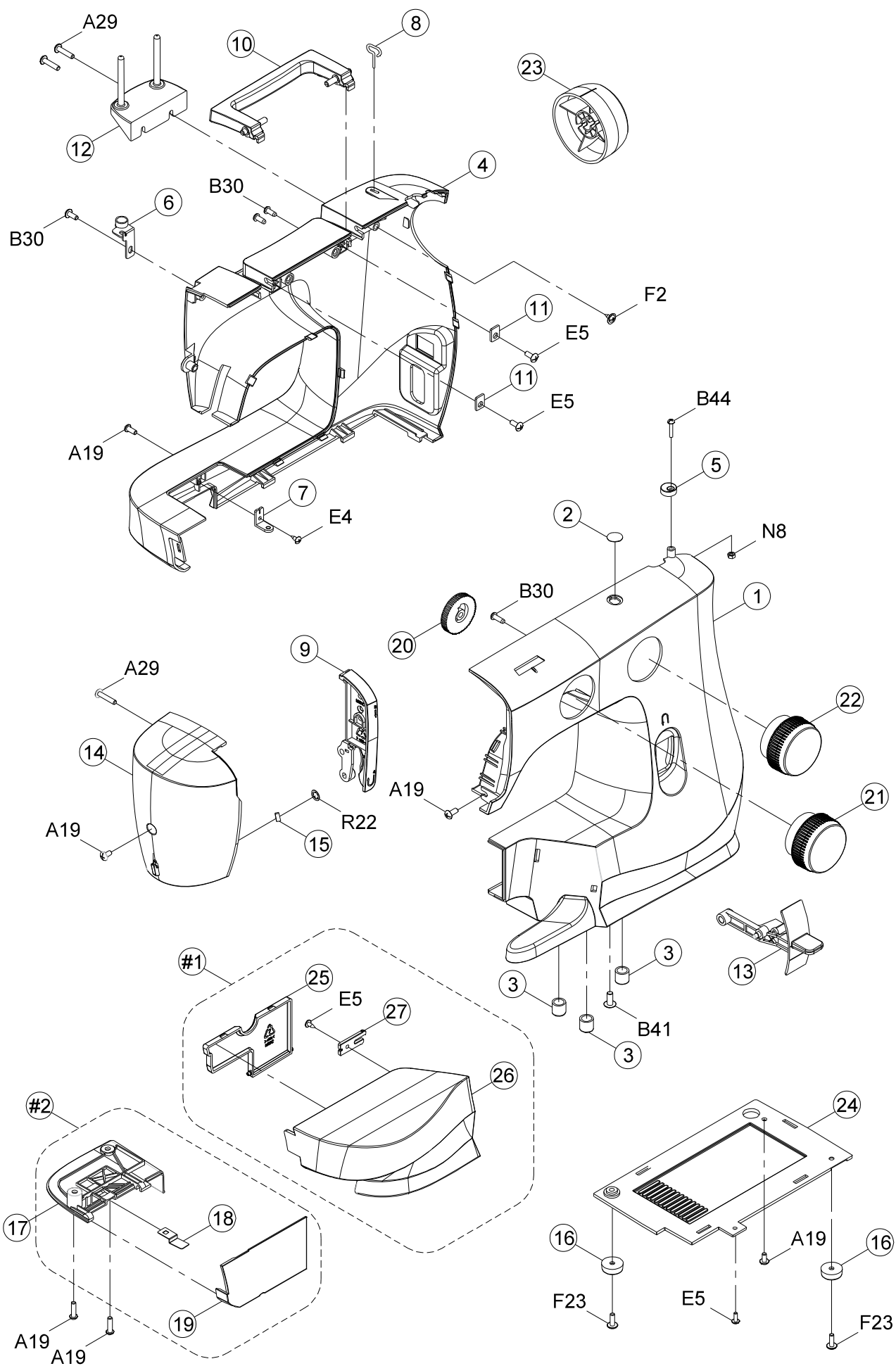


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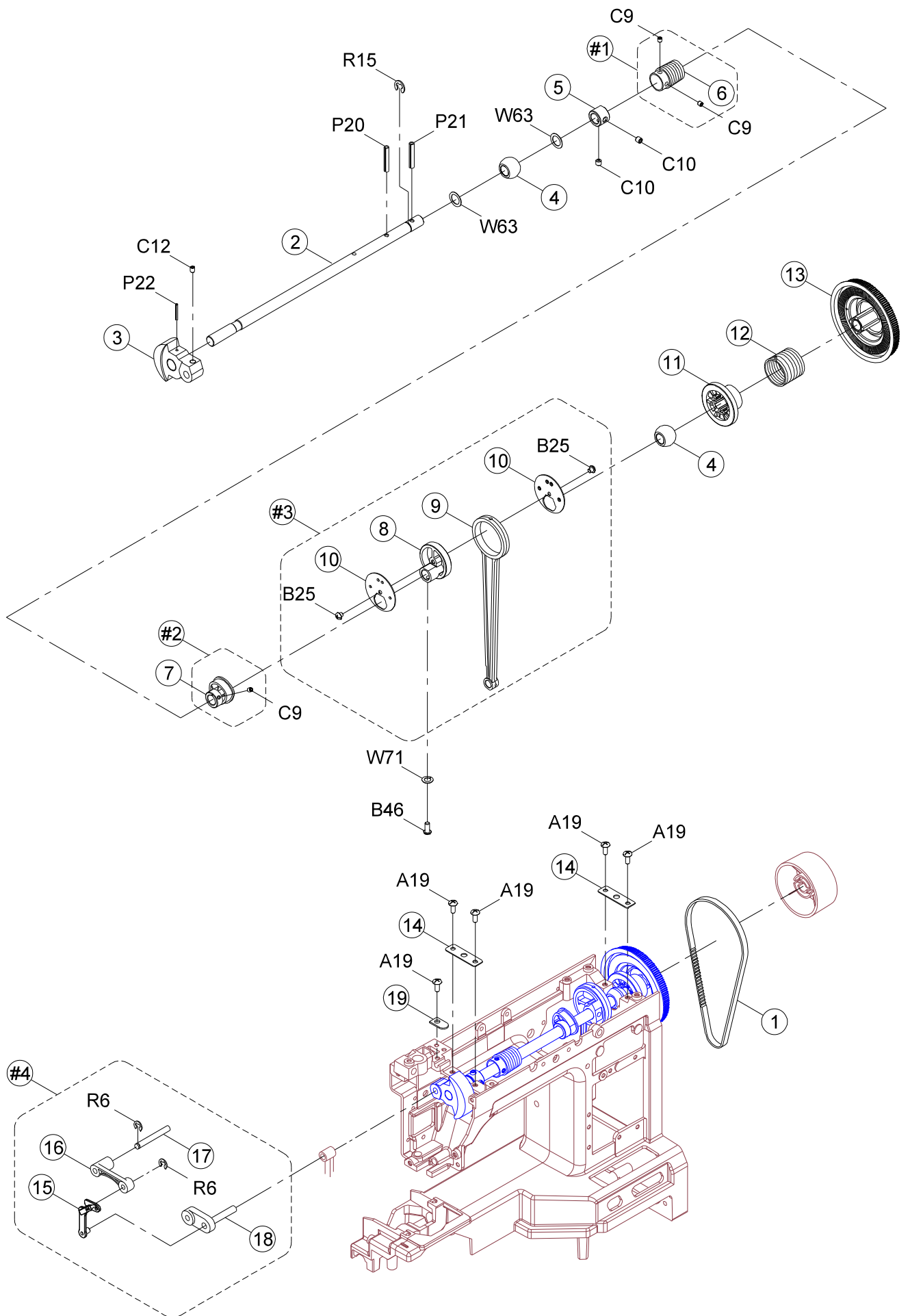
M2100-M2105

Liste de pièces
Lista de Piezas
Parts List

A

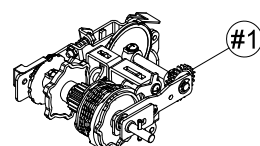
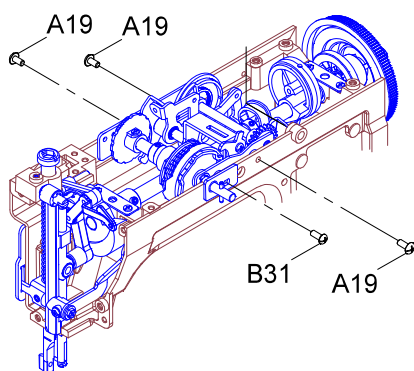
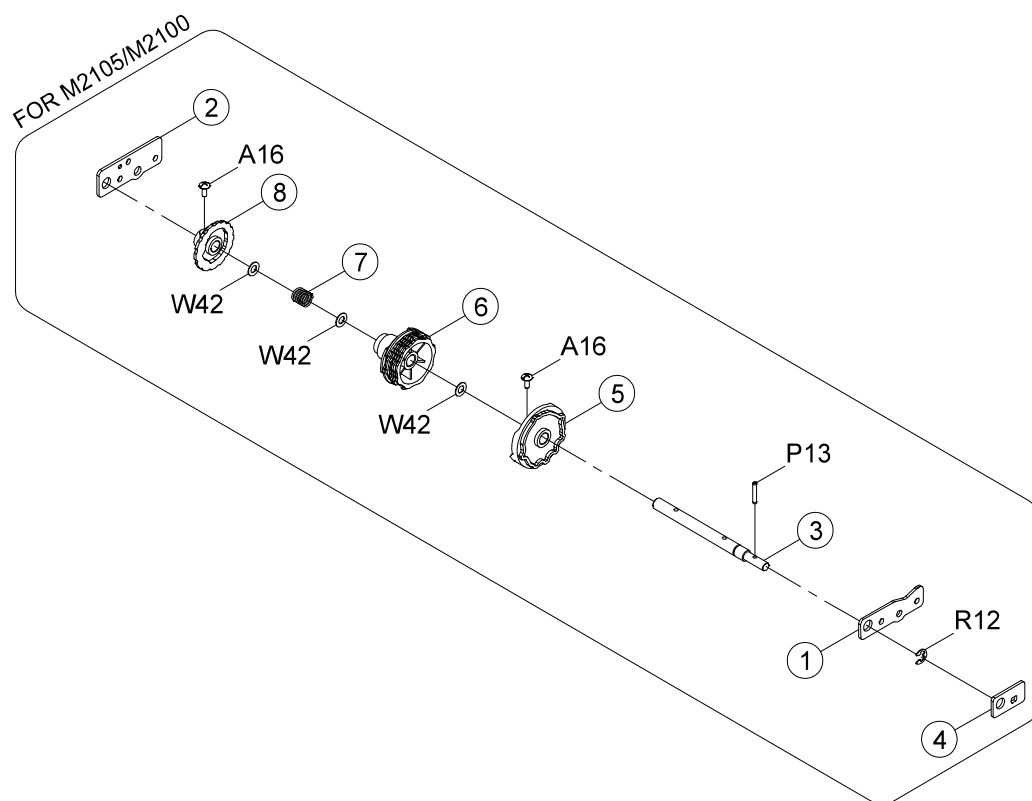


Ref No	Part No	Part Name
#1	68012841	SEWING TABLE BODY CPL.
#2	68013312	FREE ARM BASE COVER CPL.
1	68013303	FRONT COVER FOR M2105
1	68019167	FRONT COVER FOR M2100
2	68013144	PLATE (1)
3	68003263	FREE ARM BASE CUSHION RUBBER
4	68013304	BACK COVER
5	416554101	BOBBIN WINDER STOPPER
6	270 V61325000	BOBBIN WINDER THREAD GUIDE CPL.
7	68013243	FRONT COVER SET PLATE
8	416773101	GUIDE SPRING
9	68013305	DIAL TENSION SUPPORTER PLATE COVER
10	68012834	HANDLE
11	68001430	GASKET
12	68012835	SPOOL PIN PLATE
13	68012836	REVERSE LEVER BUTTON
14	68013307	FACE COVER
15	412423701	THREAD CUTTER
16	416642201	FREE ARM BASE CUSHION RUBBER
17		
18		
19		
20	68012837	DIAL TENSION KNOB
21	68012838	PATTERN SELECTOR DIAL
22		
23	68012840	HAND WHEEL
24	416523201	BOTTOM PLATE
25		
26		
27		
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
A29	416123501	PAN HEAD SCREW (L) M4*0.7*L20
B30	416122201	PAN HEAD SCREW (S) M4*0.7*L10
B41	68013169	PAN HEAD SCREW (S) M5*0.8*L10
B44	416793601	PAN HEAD SCREW (S) SM9/64-40*L18
E4	416421601	TRUSS HEAD SCREW M3*0.5*L6
E5	416681501	TRUSS HEAD SCREW M3*0.5*L8.5
F2	416718201	WASHER HEAD SCREW M3*0.5*L5
F23	68019173	WASHER HEAD SCREW M4*0.7*L15
N8	416126301	NUT SM9/64-40*3
R22	416116701	RING CSTW-5, $\varnothing 4.8 \times \varnothing 10 \times 0.25$

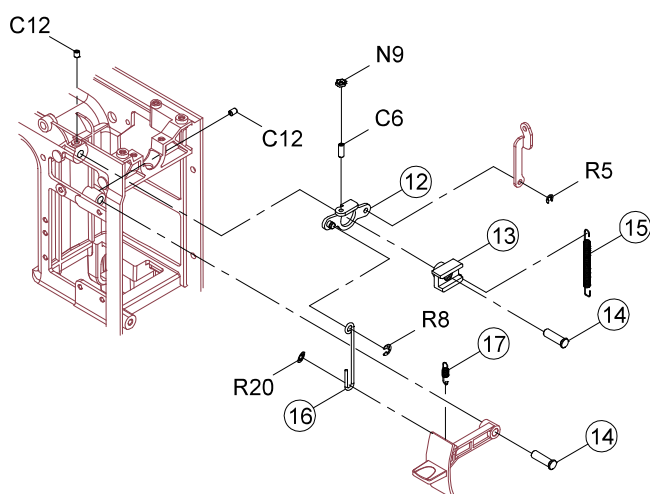
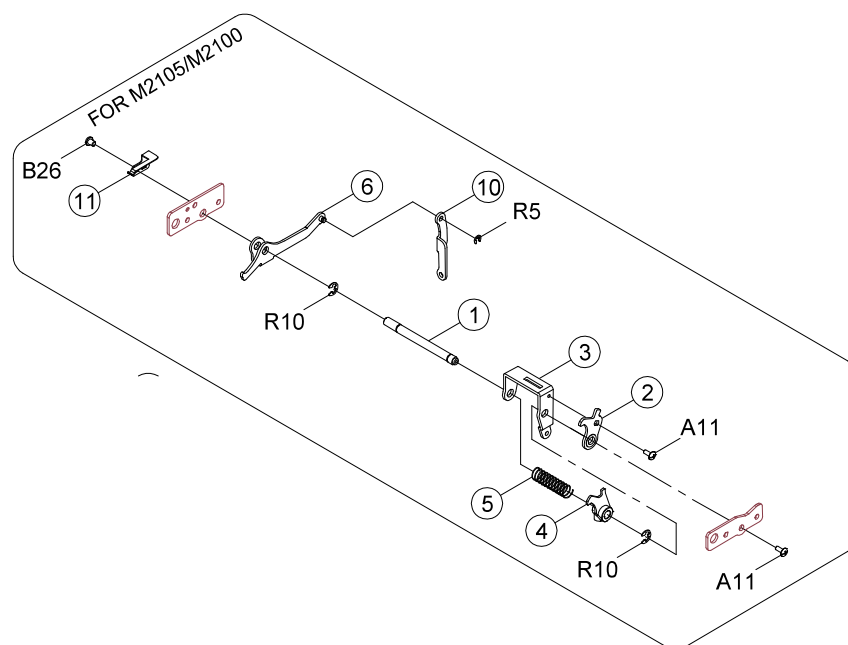


Ref No	Part No	Part Name
#1	416515601	ARM SHAFT WORM CPL.
#2	416150501	FEED CAM CPL.
#3	68013260	CRANK CONNECTING ROD CPL.
#4	68013759	THREAD TAKE UP LEVER CPL.
1	416515401	BELT
2	416516101	ARM SHAFT
3	270 V61473000	ARM SHAFT BALANCE
4	416156301	ARM SHAFT BUSING
5	416765101	ARM SHAFT COLLAR
6		
7		
8		
9		
10		
11	416307201	CLUTCH SLEEVE
12	270 D5A0573003	ARM SHAFT CLUTCH ANNULUS SPRING
13	416515301	ARM SHAFT DRIVER BELT PULLEY
14	416161701	ARM SHAFT BUSHING HOLDER PLATE
15		
16		
17		
18		
19	270 H13093003	GASKET
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
B25	416524501	PAN HEAD SCREW (S) M4*0.7*L4
B46	270 004107063	PAN HEAD SCREW (S) SM11/64-40*L12
C9	416122401	SET SCREW M4*0.7*L4
C10	416121001	SET SCREW M4*0.7*L5
C12	416122101	SET SCREW M4*0.7*L6
P20	270 003043028	PIN ø3*L28*0.6
P21	416680701	PIN ø3*L30*0.6
P22	416117701	PIN ø3.5*L24*0.75
R6	416116101	RING ETW-4, ø4*ø9*0.6
R15	416680501	RING ETW-8, ø8*ø16*0.8
W63	416125101	WASHER ø10.2*ø15*0.5
W71	270 004600026	WASHER ø4.2*ø7.2*1.2

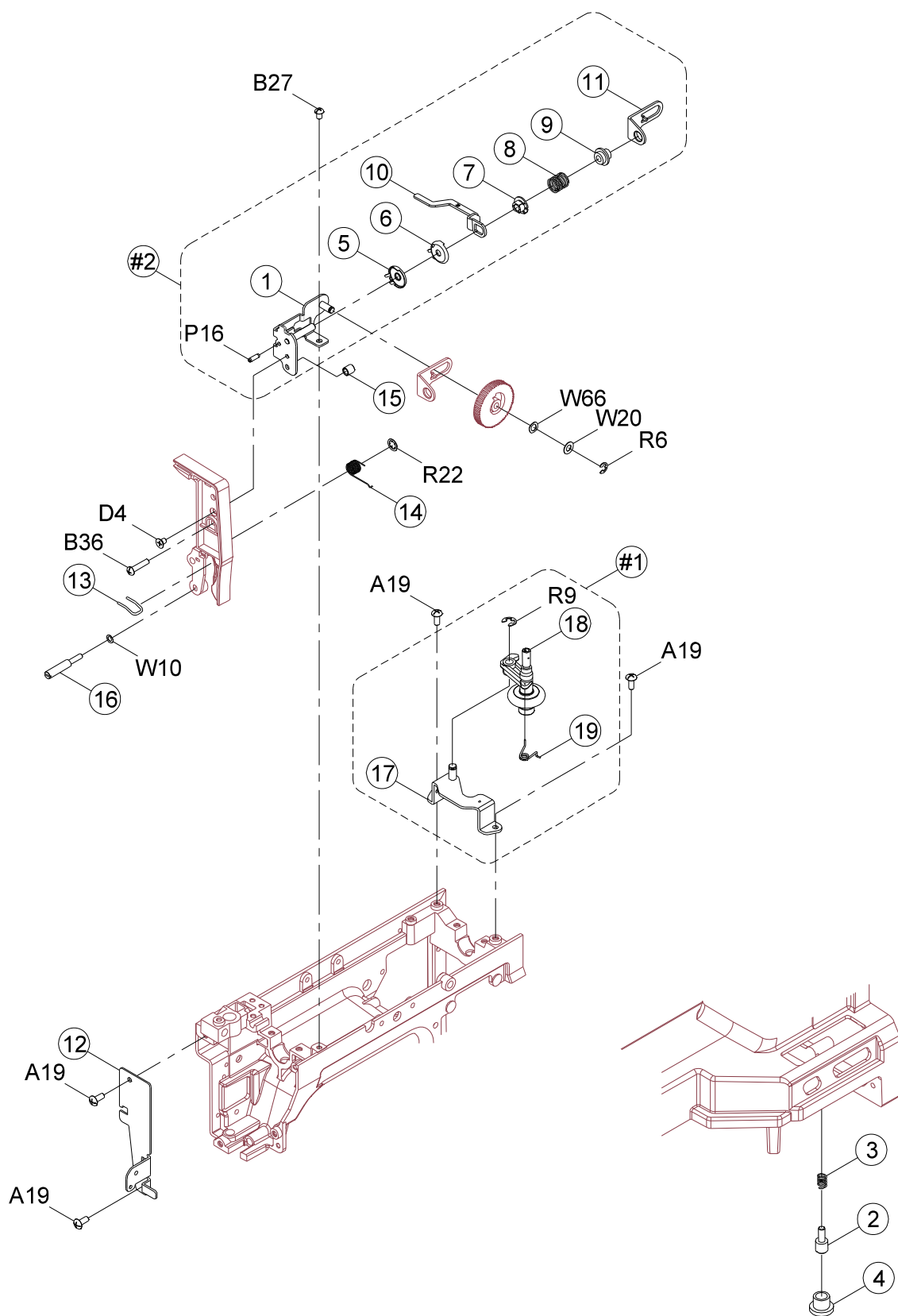
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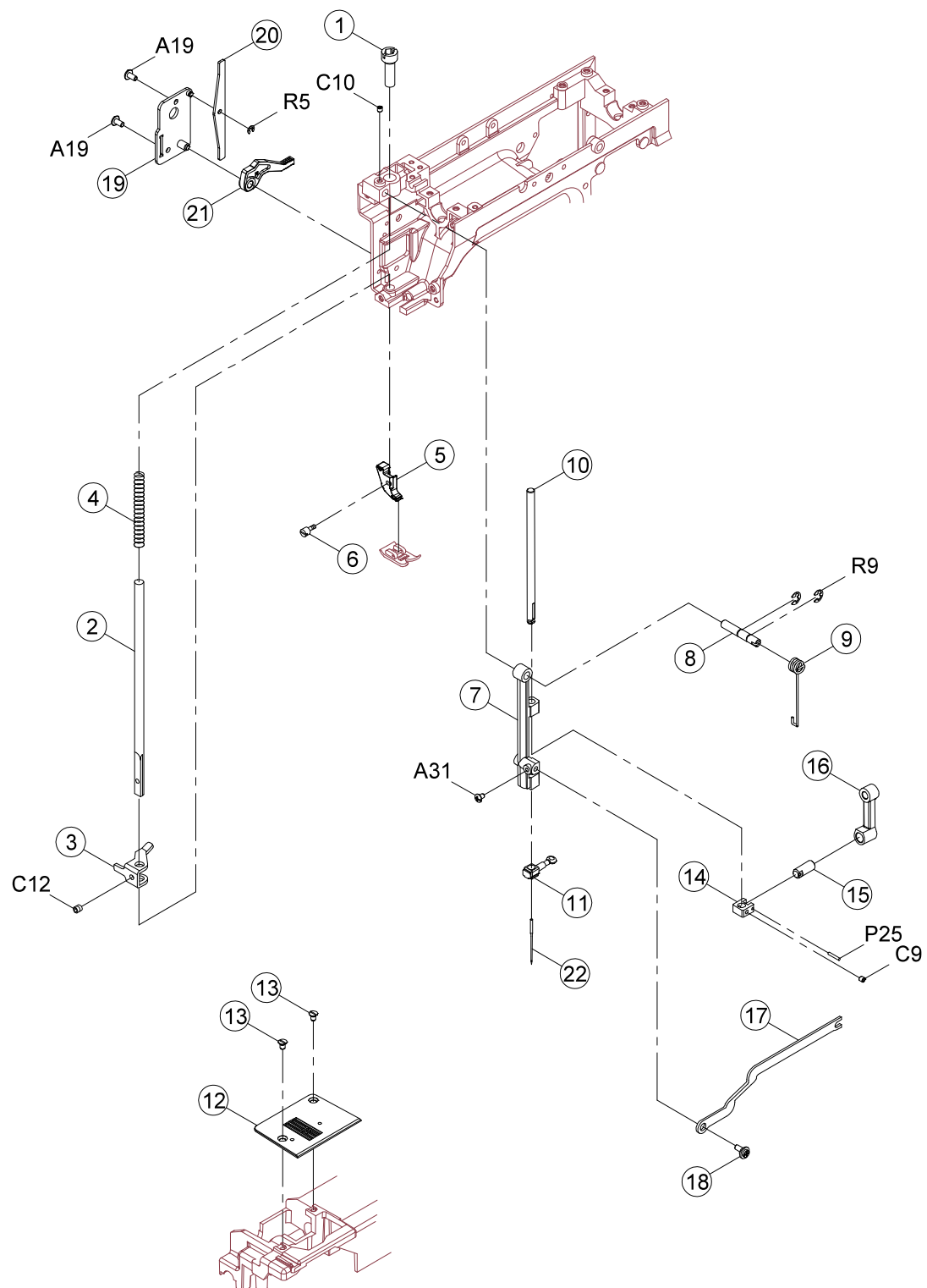
Ref No	Part No	Part Name
#1	68016628	PATTERN CAM CONTACT CPL.
1	416516201	PATTERN CAM CONTACT PLATE (FRONT)
2	416516401	PATTERN CAM CONTACT PLATE (BACK)
3	416516601	PATTERN SELECTOR CAM SHAFT
4	416519601	PATTERN SELECTOR CAM SHAFT PLATE
5	416516801	PATTERN SELECTOR CAM
6	416517001	PATTERN CAM
7	270 V60673003	PATTERN CAM SPRING
8	416518501	FEED REGULATOR CAM
9		
10		
11		
12		
A16	270 004235016	PAN HEAD SCREW (L) M3.5*0.6*L8
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
B31	416121101	PAN HEAD SCREW (S) M4*0.7*L10
P13	416183901	PIN ø2.5*L16*0.5
R12	416116401	RING ETW-6, ø6*ø12*0.8
W42	416186501	WASHER ø8.2*ø12*0.5



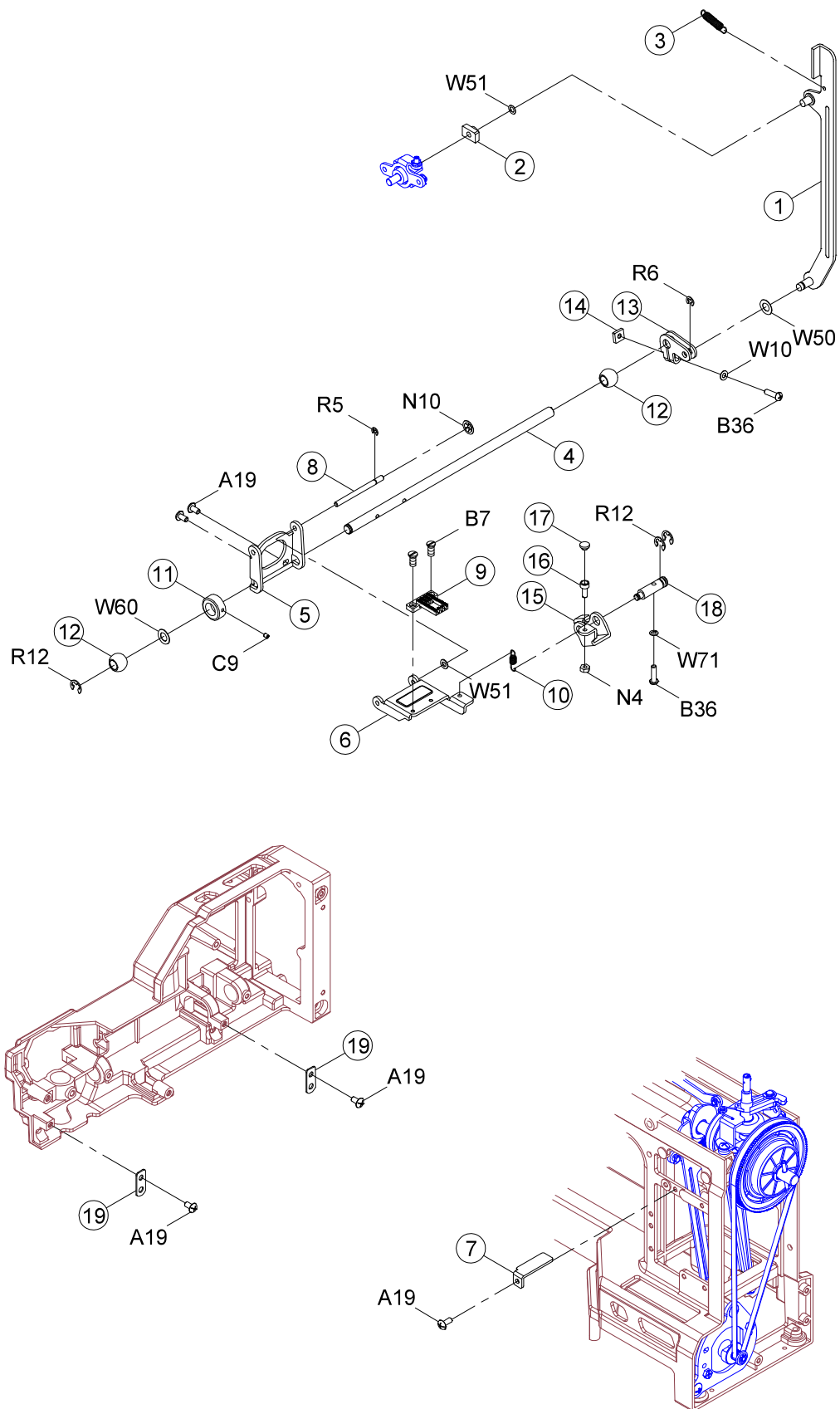
Ref No	Part No	Part Name
1	416517201	CONTACT SUPPORTER SHAFT
2	416517401	ZIGZAG RELEASE PLATE
3	416517501	ZIGZAG CAM CONTACT SUPPORTER
4	416517701	ZIGZAG CAM CONTACT
5	416517801	ZIGZAG CAM CONTACT SPRING
6	416517901	FEED CRANK
7		
8		
9		
10	416518701	FEED ROD
11	416518801	PATTERN FIX SPRING PLATE
12	416519201	FEED REGULATING PLATE CPL.
13	416519101	FEED REGULATING
14	270 V60443000	FEED REGULATING SHAFT
15	270 V70063003	FEED REGULATING SPRING
16	416519401	REVERSE ROD
17	416155001	AUTO THREADER LEVER SPRING
A11	416518401	PAN HEAD SCREW (L) M3*0.5*L8
B26	416226601	PAN HEAD SCREW (S) M4*0.7*L5
C6	416122701	SET SCREW M4*0.7*L12
C12	416122101	SET SCREW M4*0.7*L6
N9	68015308	NUT M4*0.7*2.1
R5	416116001	RING ETW-3, $\varnothing 3.2 \times \varnothing 7 \times 0.6$
R8	416116201	RING ETW-4, $\varnothing 4 \times \varnothing 9 \times 0.6$
R10	416183801	RING ETW-5, $\varnothing 5 \times \varnothing 11 \times 0.6$
R20	416225801	RING CSTW-4, $\varnothing 3.8 \times \varnothing 9 \times 0.25$



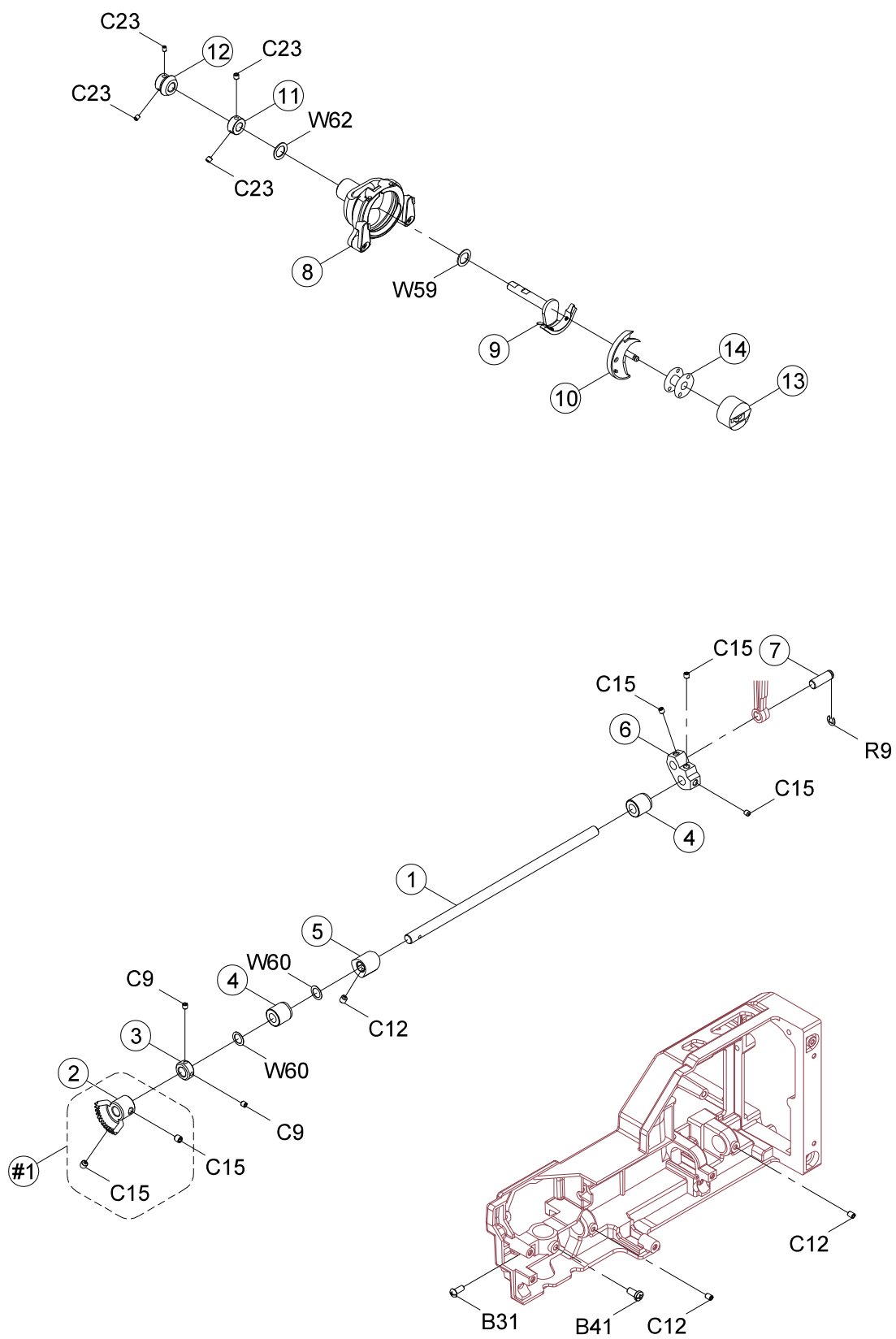
Ref No	Part No	Part Name
#1	416772601	BOBBIN WINDER CPL.
#2	68013266	DIAL TENSION SUPPORTER PLATE CPL.
1		
2	416154601	BASE PLATE ADJUSTMENT SCREW
3	416154401	BASE PLATE ADJUSTMENT SCREW SPRING
4	416526001	FREE ARM BASE CUSHION RUBBER
5		
6		
7		
8		
9		
10		
11		
12	68013265	LAMP BRACKET
13	416198701	THREAD GUIDE
14	416162601	THREAD GUIDE SPRING
15	416151701	DIAL TENSION GUIDE SPRING TUBE
16	416123001	SCREW
17		
18	416772601	BOBBIN WINDER CRANK CPL.
19	270 K6A0573003	BOBBIN WINDER CRANK SPRING
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
B27	416121201	PAN HEAD SCREW (S) M4*0.7*L6
B36	416121701	PAN HEAD SCREW (S) M4*0.7*L15
D4	416121901	FLAT HEAD SCREW M4*0.7*L6
P16	416117501	PIN ø3*L10*0.6
R6	416116101	RING ETW-4, ø4*ø9*0.6
R9	416116301	RING ETW-5, ø5*ø11*0.6
R22	416116701	RING CSTW-5, ø4.8*ø10*0.25
W10	416124101	WASHER ø4.2*ø8*0.8
W20	416124501	WASHER ø5.2*ø10*0.5
W66	416126001	WASHER ø5.4*ø9*1.5*0.3



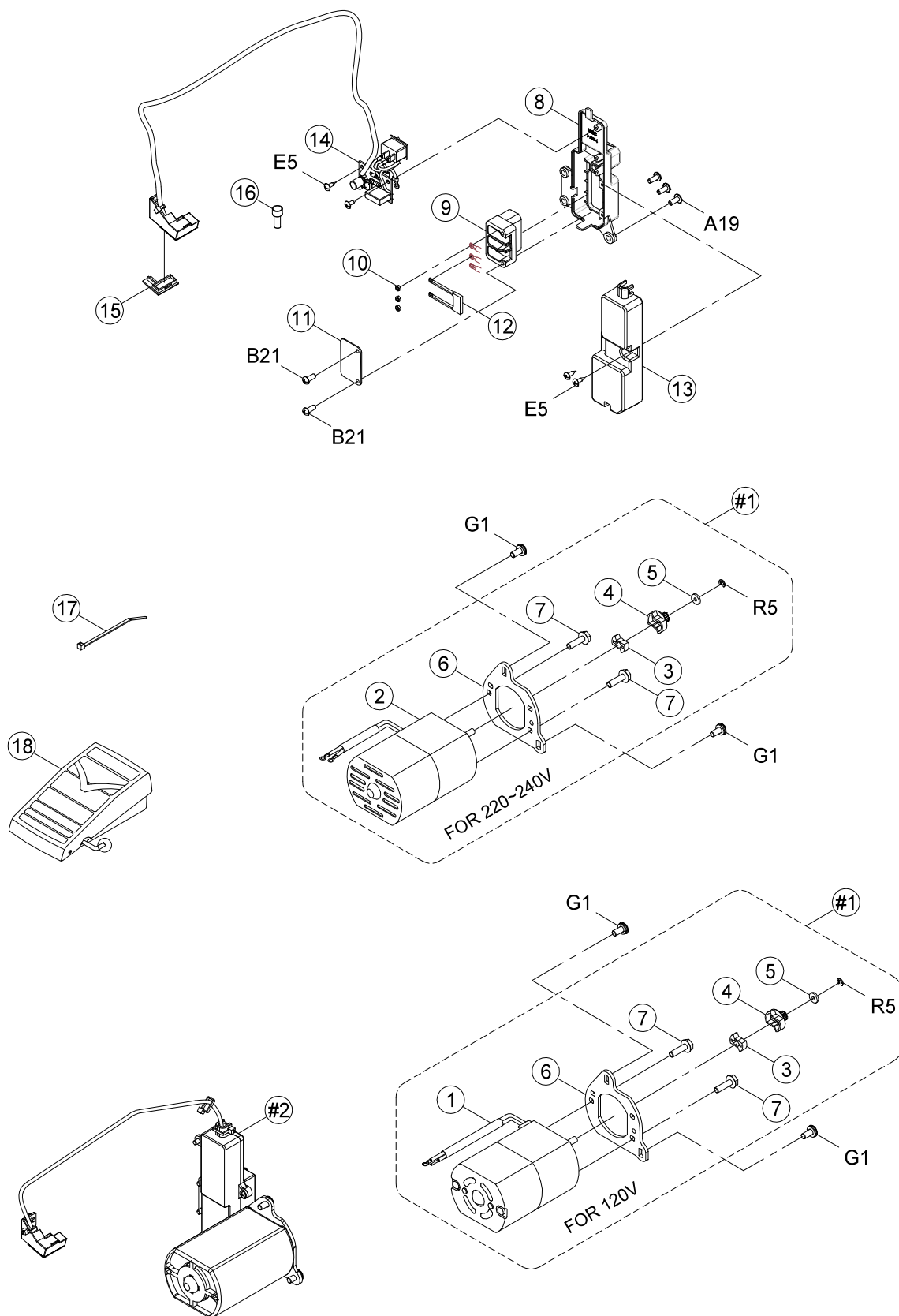
Ref No	Part No	Part Name
1	68013226	PRESSER BAR REGULATING SCREW
2	416173401	PRESSER BAR
3	68013267	PRESSER BAR BRACKET
4	416146901	PRESSER BAR SPRING
5	416495501	SHANK
6	416118401	SHANK SCREW
7	416171401	NEEDLE BAR SUPPORTER
8	416515801	NEEDLE BAR SUPPORTER PIN
9	416515901	NEEDLE BAR SUPPORTER SPRING
10	416173601	NEEDLE BAR
11	416245301	NEEDLE CLAMP CPL.
12	68013152	NEEDLE PLATE
13	416122901	NEEDLE PLATE CPL. SET SCREW
14	416638901	NEEDLE BAR BRACKET (1)
15	416638901	NEEDLE BAR BRACKET (2)
16	416639101	NEEDLE BAR CRANK ROD
17	416516001	NEEDLE BAR DRIVING ROD
18	416801101	NEEDLE BAR DRIVING ROD PIN
19	68013272	CLAMP PLATE
20	68013273	TENSION LEVER LIFTER
21	416771601	PRESSER BAR LIFTER LEVER
22		NEEDLE
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
A31	270 004106202	PAN HEAD SCREW (L) SM9/64-40*L7
C9	416122401	SET SCREW M4*0.7*L4
C10	416121001	SET SCREW M4*0.7*L5
C12	416122101	SET SCREW M4*0.7*L6
P25	416572001	PIN ø2*L11.8
R5	416116001	RING ETW-3, ø3.2*ø7*0.6
R9	416116301	RING ETW-5, ø5*ø11*0.6



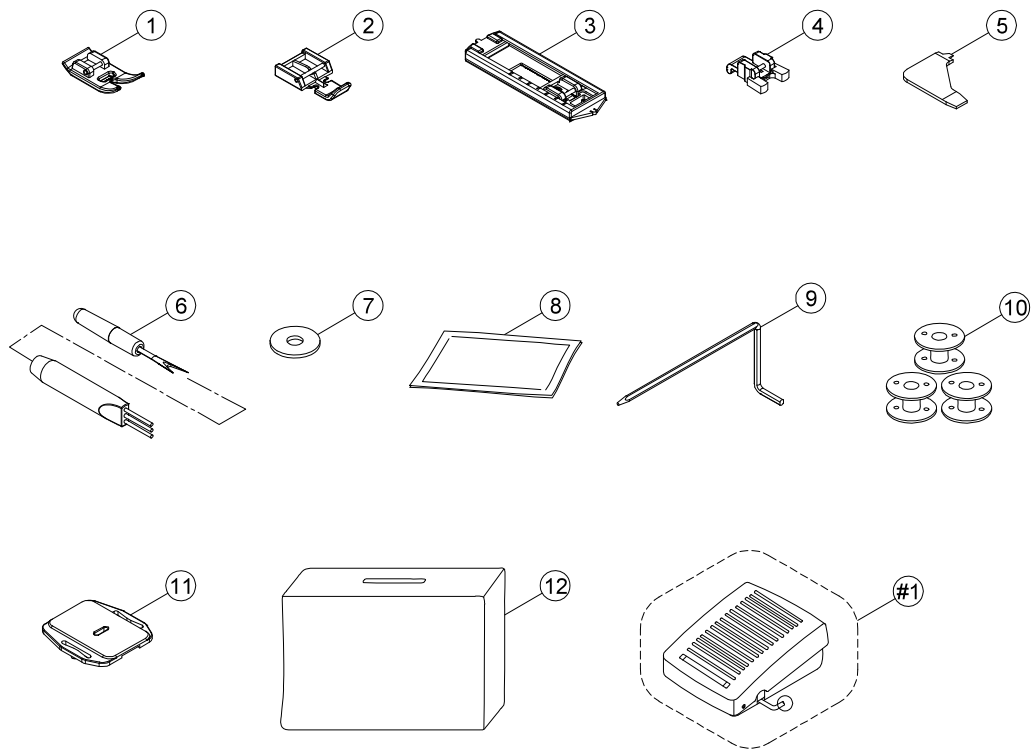
Ref No	Part No	Part Name
1	68017341	FORK ROD
2	416158601	FEED REGULATING BLOCK
3	416795201	FORK ROD SPRING
4	416520501	FEED ROCK SHAFT
5	416164001	FEED ROCK FRAME
6	416164101	FEED DOG FRAME
7	68013274	FORK ROD STOPPTER
8	416164201	FEED DOG FRAME SHAFT
9	416171601	FEED DOG
10	270 V60533003	FEED DOG FRAME SPRING
11	416151801	PATTERN CAM SHAFT COLLAR
12	270 V60343000	FEED ROCK BUSHING
13	416164501	FEED ROCK CRANK
14	416126701	FEED ROCK CRANK NUT
15	270 V60574000	FEED LIFTING ROCK CRANK
16	416123701	SCREW
17	416154301	SCREW KNOB
18	270 V60574000	FEED LIFTING ROCK SHAFT
19	270 V60563003	BUSHING HOLDER PLATE
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
B7	270 004230056	PAN HEAD SCREW (S) M3*0.5*L5
B36	416121701	PAN HEAD SCREW (S) M4*0.7*L15
C9	416122401	SET SCREW M4*0.7*L4
N4	416126501	NUT M4*0.7*3
N10	416117901	NUT SPN-4
R5	416116001	RING ETW-3, $\varnothing 3.2 \times \varnothing 7 \times 0.6$
R6	416116101	RING ETW-4, $\varnothing 4 \times \varnothing 9 \times 0.6$
R12	416116401	RING ETW-6, $\varnothing 6 \times \varnothing 12 \times 0.8$
W10	416124101	WASHER $\varnothing 4.2 \times \varnothing 8 \times 0.8$
W50	416125501	WASHER $\varnothing 5.5 \times \varnothing 12 \times 0.25$
W51	416125201	WASHER $\varnothing 5.7 \times \varnothing 10.5 \times 0.5$
W60	416125401	WASHER $\varnothing 8.2 \times \varnothing 12 \times 0.25$
W71	270 004600026	WASHER $\varnothing 4.2 \times \varnothing 7.2 \times 1.2$



Ref No	Part No	Part Name
#1	416245801	LOWER SHAFT GEAR CPL.
1	416527801	LOWER SHAFT
2		
3	416158801	LOWER SHAFT COLLAR
4	416141701	FEED ROCK BUSHING
5	416520701	FEED LIFTING ROCK CAM
6	270 V60354000	CRANK CONNECTING ROD CRANK
7	416158201	CRANK CONNECTING ROD CRANK PIN
8	68000176	OPEN SHUTTLE RACE CPL.
9	68000174	SHUTTLE DRIVER CPL.
10	416392101	SHUTTLE HOOK
11	416153101	SHUTTLE DRIVER SHAFT COLLAR
12	270 G4A1583000	SHUTTLE DRIVER SHAFT GEAR
13	416153401	BOBBIN CASE CPL.
14	68000175	BOBBIN
B31	416121101	PAN HEAD SCREW (S) M4*0.7*L10
B41	68013169	PAN HEAD SCREW (S) M5*0.8*L10
C9	416122401	SET SCREW M4*0.7*L4
C12	416122101	SET SCREW M4*0.7*L6
C15	270 004250203	SET SCREW M5*0.8*L5
C23	416118701	SET SCREW SM11/64-40*L4
R9	416116301	RING ETW-5, ø5*ø11*0.6
W59	416125701	WASHER ø7.6*ø12*0.13
W60	416125401	WASHER ø8.2*ø12*0.25
W62	416125301	WASHER ø8.2*ø16*0.5



Ref No	Part No	Part Name
#1	68019169	MOTOR CPL. FOR 120V / U.S.
#1	68019170	MOTOR CPL. FOR 230V / EU.
#2	68019171	MOTOR ELECTRIC WIRE CPL. FOR 120V / U.S.
#2	68019172	MOTOR ELECTRIC WIRE CPL. FOR 230V / EU.
1		
2		
3		
4		
5		
6		
7		
8	68013290	RECEPTACLE HOLDER
9	68013278	RECEPTACLE
10	68013279	NUT
11	68013280	CONCERT INSULATION PLATE
12	68013276	CONDENSER FOR 220V~240V
13	68013292	RECEPTACLE HOLDER COVER
14	68019168	LED HOLDER CPL. FOR 120V / U.S.
14	68013295	LED HOLDER CPL. FOR 230V / EU.
15	68001416	LAMPSHADE
16	416133001	END TERMED
17	416113901	CORD CLIP
18	416468101	FOOT CONTROLLER FOR 120V / U.S.
18	68004341	FOOT CONTROLLER FOR 230V / EU.
A19	416121501	PAN HEAD SCREW (L) M4*0.7*L8
B21	68001407	PAN HEAD SCREW (S) M3*0.5*L22
E5	416681501	TRUSS HEAD SCREW M3*0.5*L8.5
G1	68013176	SEMS SCREW M5*0.8*L12
R5	416116001	RING ETW-3, ø3.2*ø7*0.6



Ref No	Part No	Part Name
#1	68017363	FOOT CONTROLLER BAG CPL. FOR 120V /US
#1	68017359	FOOT CONTROLLER BAG CPL. FOR 230V / E.U.R
1	416128401	ALL PURPOSE FOOT
2	416128701	ZIPPER FOOT (I)
3	416128901	BUTTONHOLE FOOT (B)
4	416284501	BUTTON SEWING FOOT
5	68000177	L-SCREWDRIVER
6	416127701	SEAM RIPPER/ BRUSH
7	416127301	SPOOL PIN FELT
8		NEEDLE
9	416497401	SEAM GUIDE
10	68000175	BOBBIN
11	416127901	FELT PAD
12	68015375	SOFT COVER CPL.